

# SIDE PANEL KIT INSTALLATION INSTRUCTIONS

ver. 2022

## Introduction:

Carefully read and follow the contents of these instructions in sequence for the correct step-by-step procedure to install side panels.

In the event of assembly problems or missing hardware, please contact Customer Service for assistance at 800-662-8640 extension "0", Monday - Friday, 8:30am - 5:00pm CST.

## CAUTION!

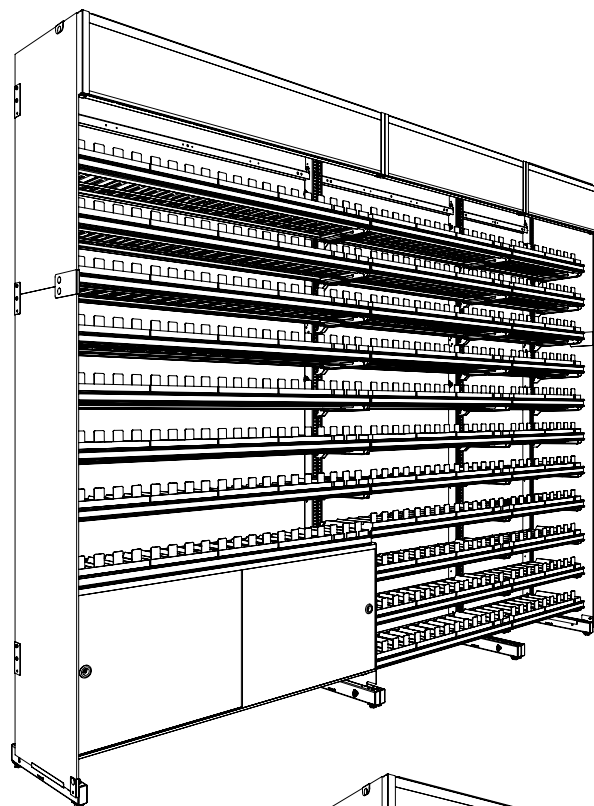
Assembled fixture is very heavy. Do not attempt to lift or move without assistance.

### Tools Required:

- Power Drill
- #2 Square Drive Bit

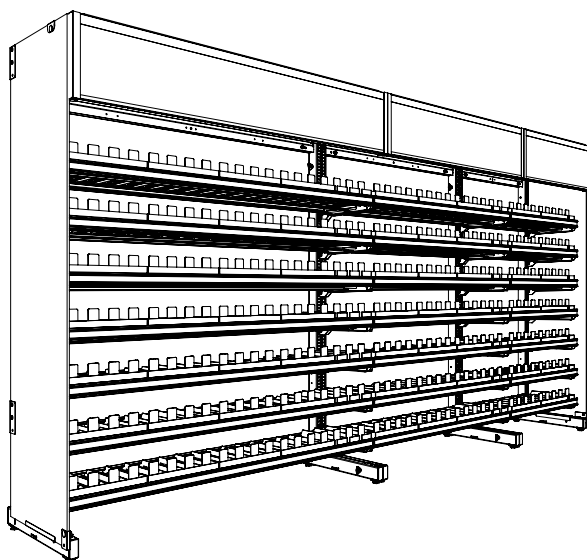
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AIM STANDARD PROFILE  
FIXTURE ASSEMBLY  
WITH SIDE PANELS



AIM LOW PROFILE  
FIXTURE ASSEMBLY  
WITH SIDE PANELS



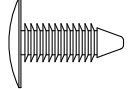

# Standard Profile Side Panel Kit - Required Components and Hardware

## STEP 1: Unpack And Identify Extension Panel Kit and Low Profile Side Panel Kit and Components

**EXTENSION PANEL KIT  
HARDWARE BAG CONTENTS:**





**(6) SQUARE DRIVE SCREW**

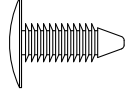



**(4) PLASTIC TREE CLIP**

**LOW PROFILE PANEL KIT  
HARDWARE BAG CONTENTS:**


















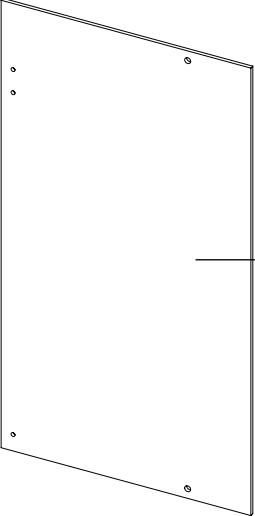



**(8) SQUARE DRIVE SCREW**



**(8) PLASTIC TREE CLIP**

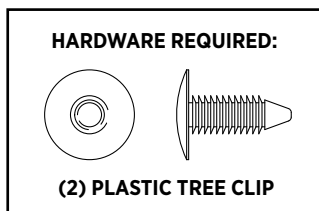
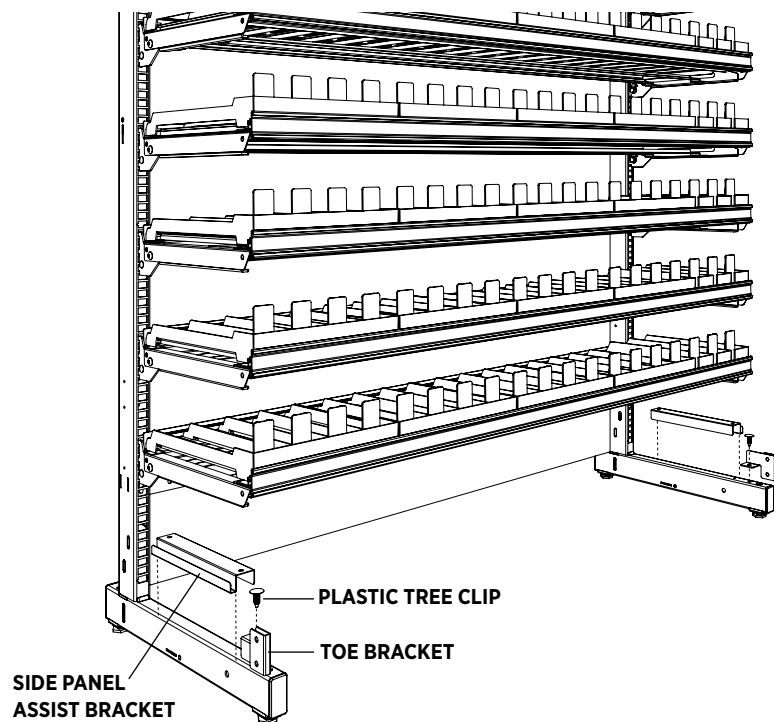
**Extension Panel Kit**



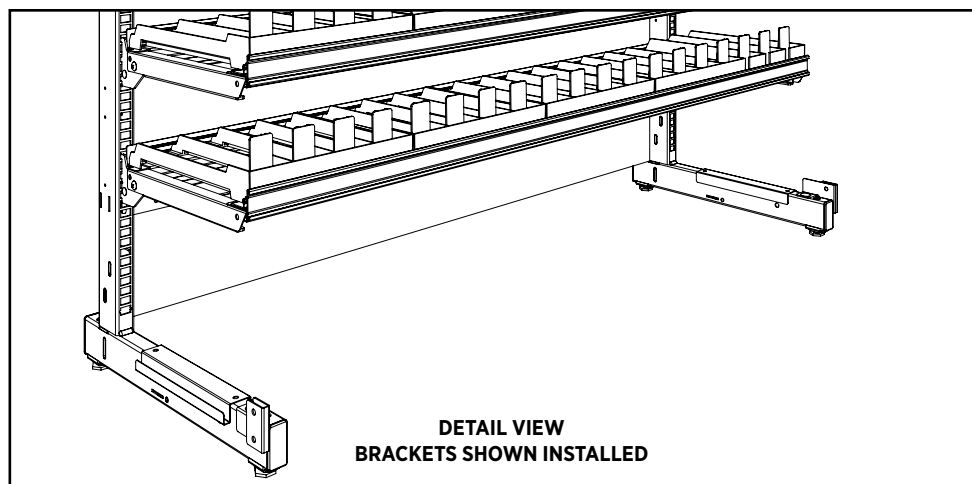
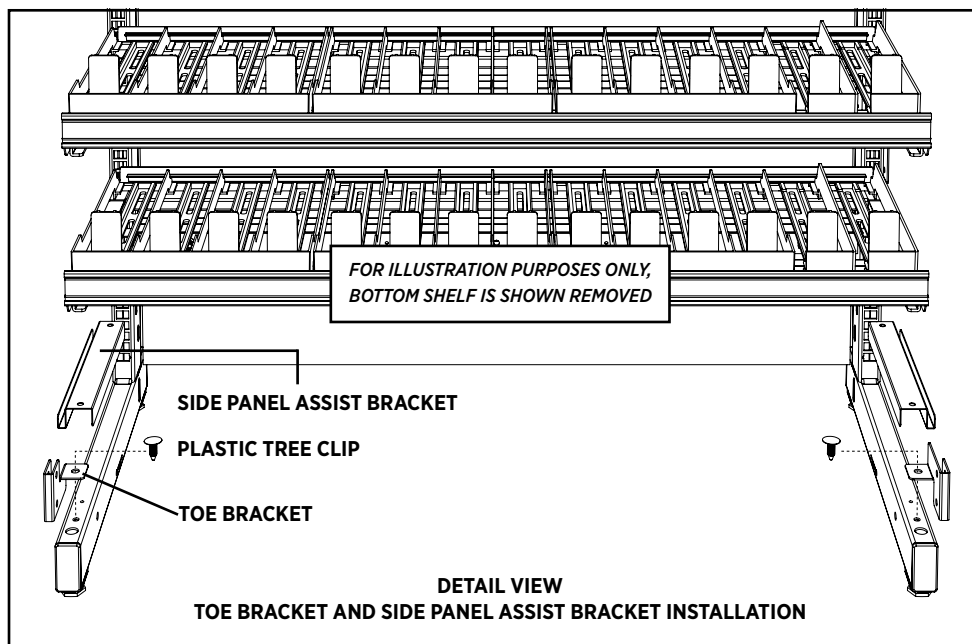
# Standard Profile Side Panel Kit - Installation

## STEP 2: Attach Toe Brackets and Side Panel Assist Brackets to Horizontal Legs

- Hang one (1) Side Panel Assist Bracket, oriented as shown, over horizontal leg at each end of structural assembly where side panels will be attached. *Side Panel Assist Brackets do not require fastening to horizontal legs.*
- Attach one (1) Toe Bracket to front of outboard horizontal legs, as shown. Insert one (1) Plastic Tree Clip into each to secure.



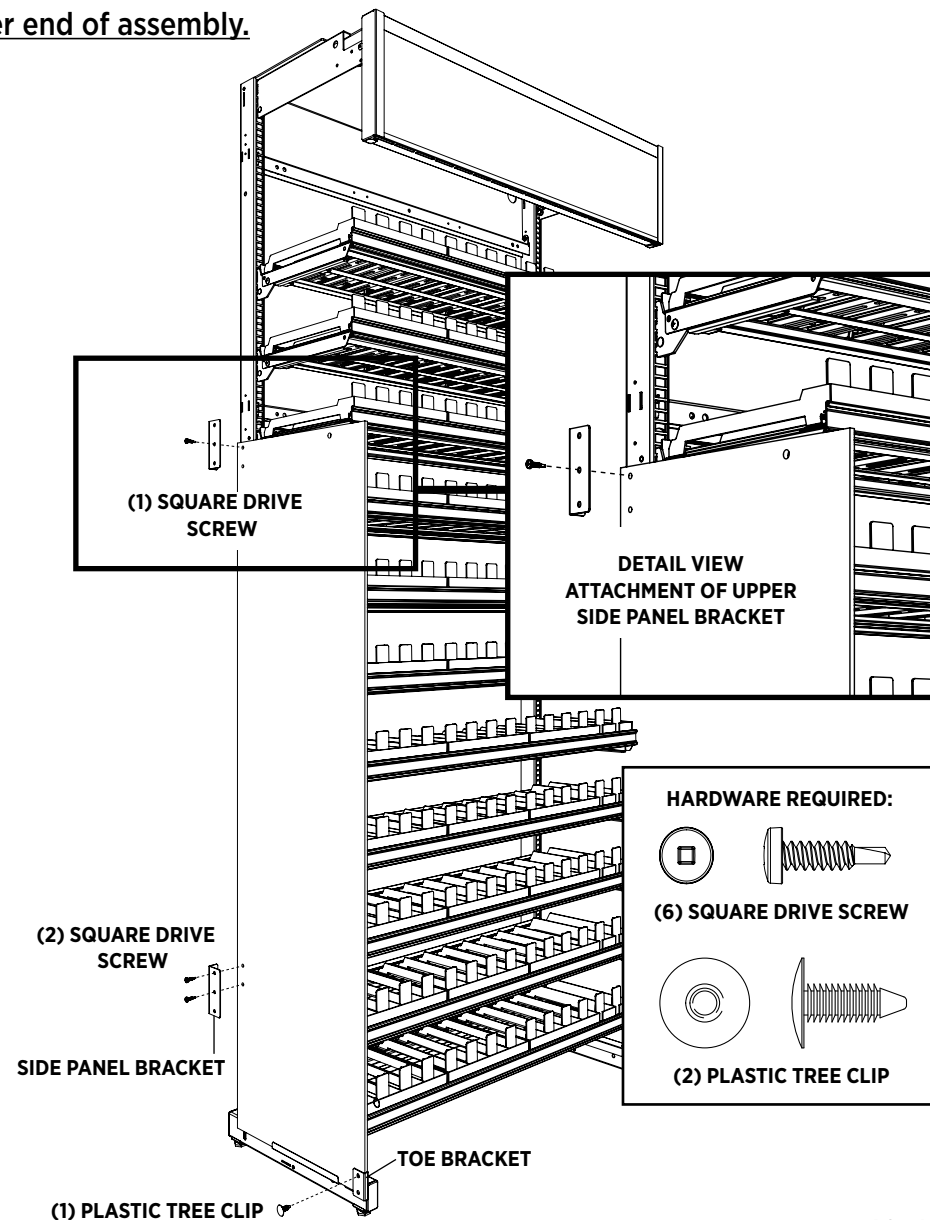
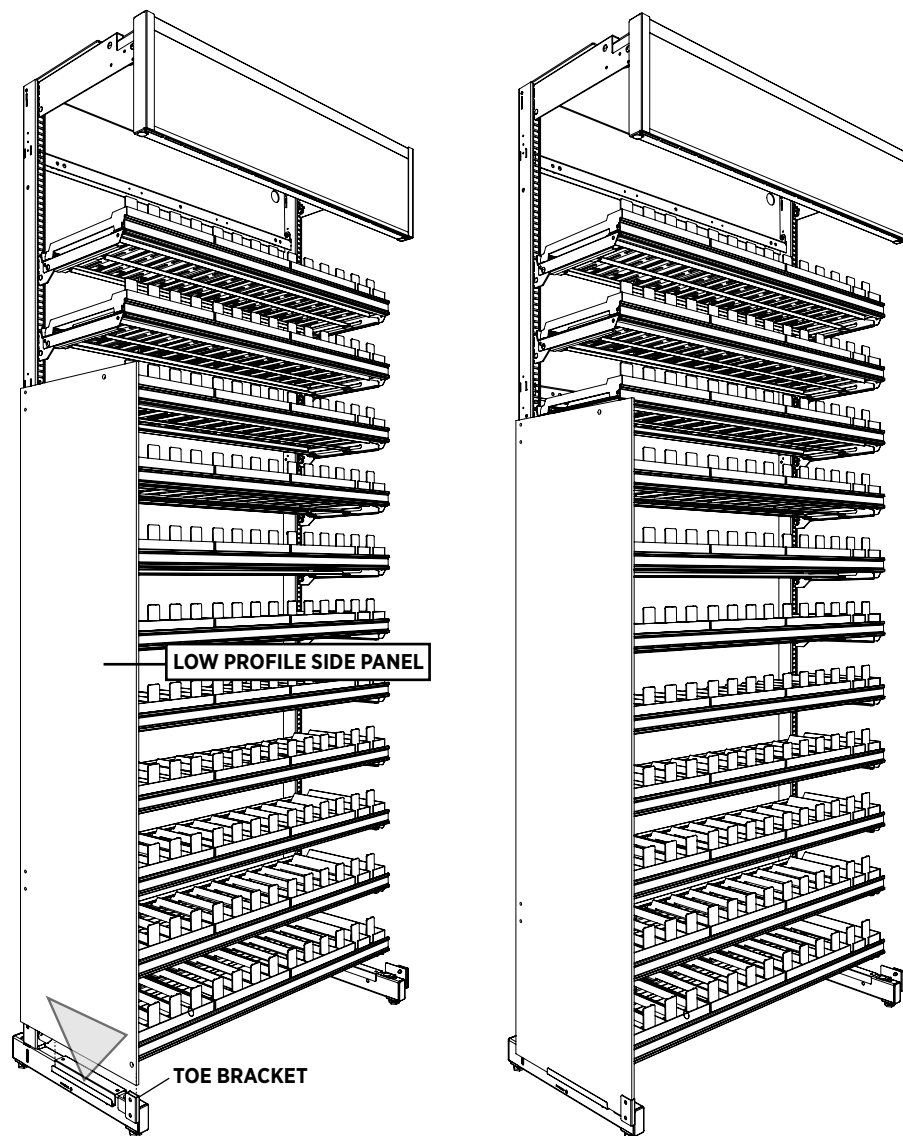
THE MANUFACTURER OF THIS MERCHANDISING SYSTEM ASSUMES NO LIABILITY FOR INJURY, DAMAGE OR LOSS OF PROPERTY AS A RESULT OF IMPROPER ASSEMBLY, INSTALLATION, AND/OR USE OF THIS DISPLAY.



# Standard Profile Side Panel Kit - Installation

## STEP 3: Attach Low Profile Side Panels

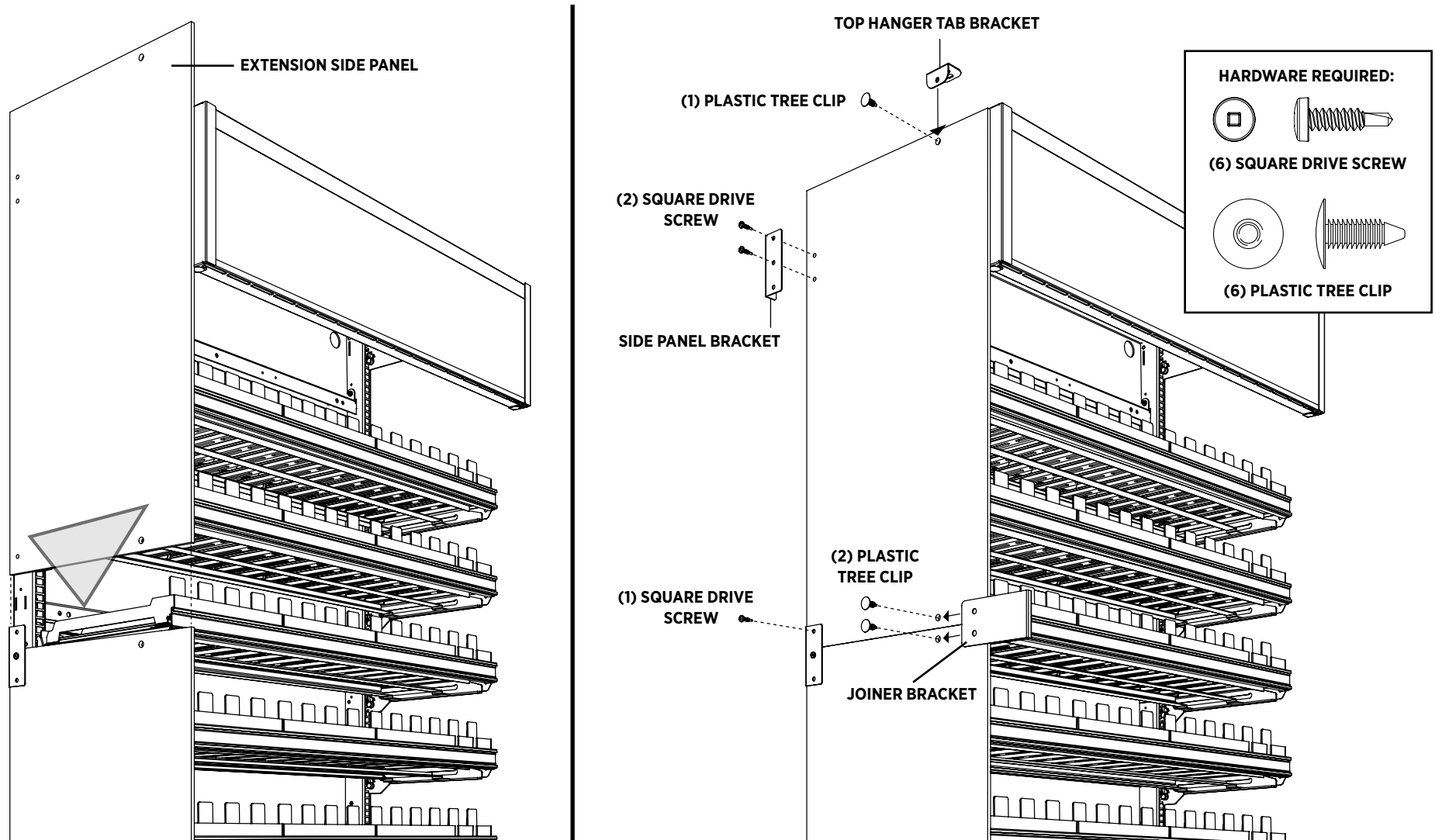
- Install first Low Profile Side Panel by inserting the bottom front corner into Toe Bracket and placing bottom edge of panel rest in metal channel of Side Panel Assist Bracket. *Make sure the small holes in long side of panel will overlap vertical uprights.*
- Attach upper and lower side panel brackets, as shown. *Note exact placement of upper side panel bracket, as shown.*
- Repeat this step for installation of Low Profile Side Panel at other end of assembly.



# Standard Profile Side Panel Kit - Installation

## STEP 4: Attach Extension Side Panels

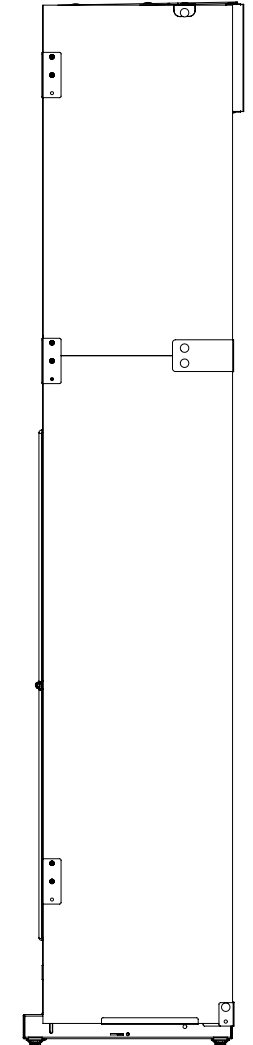
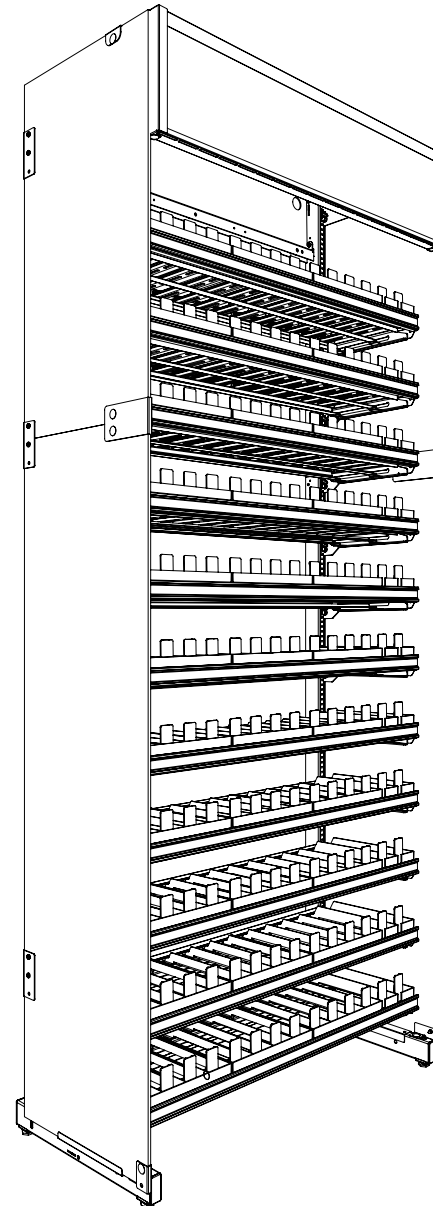
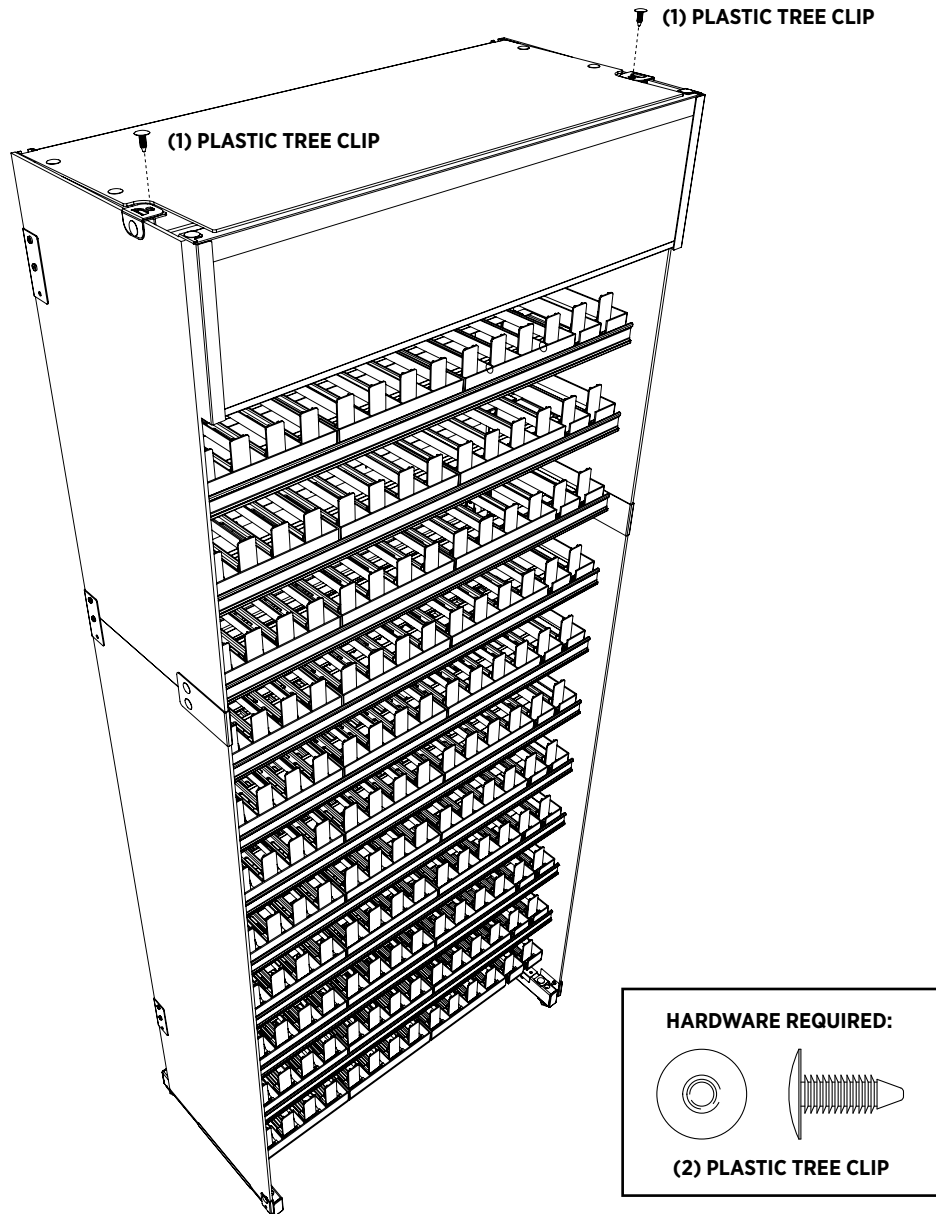
- Install Extension Side Panel, as shown, by inserting it behind the upper side panel bracket installed in the previous step.
- Attach one (1) side panel bracket to upper holes in Extension Side Panel using two (2) square drive screws.
- Install one (1) additional square drive screw into top hole of side panel bracket, installed in the previous step.
- Slide Joiner Bracket over seam of Extension and Low Profile Panels, and secure with two (2) plastic tree clips.
- Repeat this step for installation of Extension Side Panel at other end of assembly.



# Standard Profile Side Panel Kit - Installation

## STEP 5: Secure Top Hanger Tab Brackets

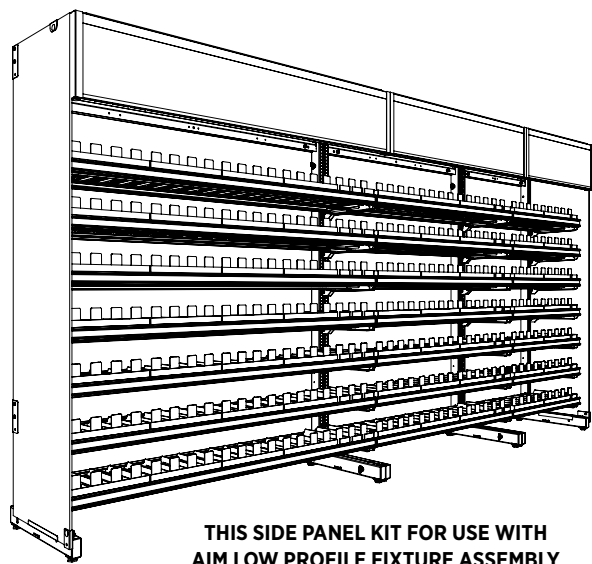
- Insert one (1) Plastic Tree Clip through each Top Hanger Tab Bracket and into corresponding hole in Top Sign Hanging Bracket.
- *Installation is now complete.*





SIDE PANEL INSTALLATION  
LEFT VIEW

# Low Profile Side Panel Kit - Required Components and Hardware

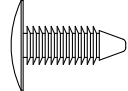

## STEP 1: Unpack And Identify Low Profile Side Panel Kit Components



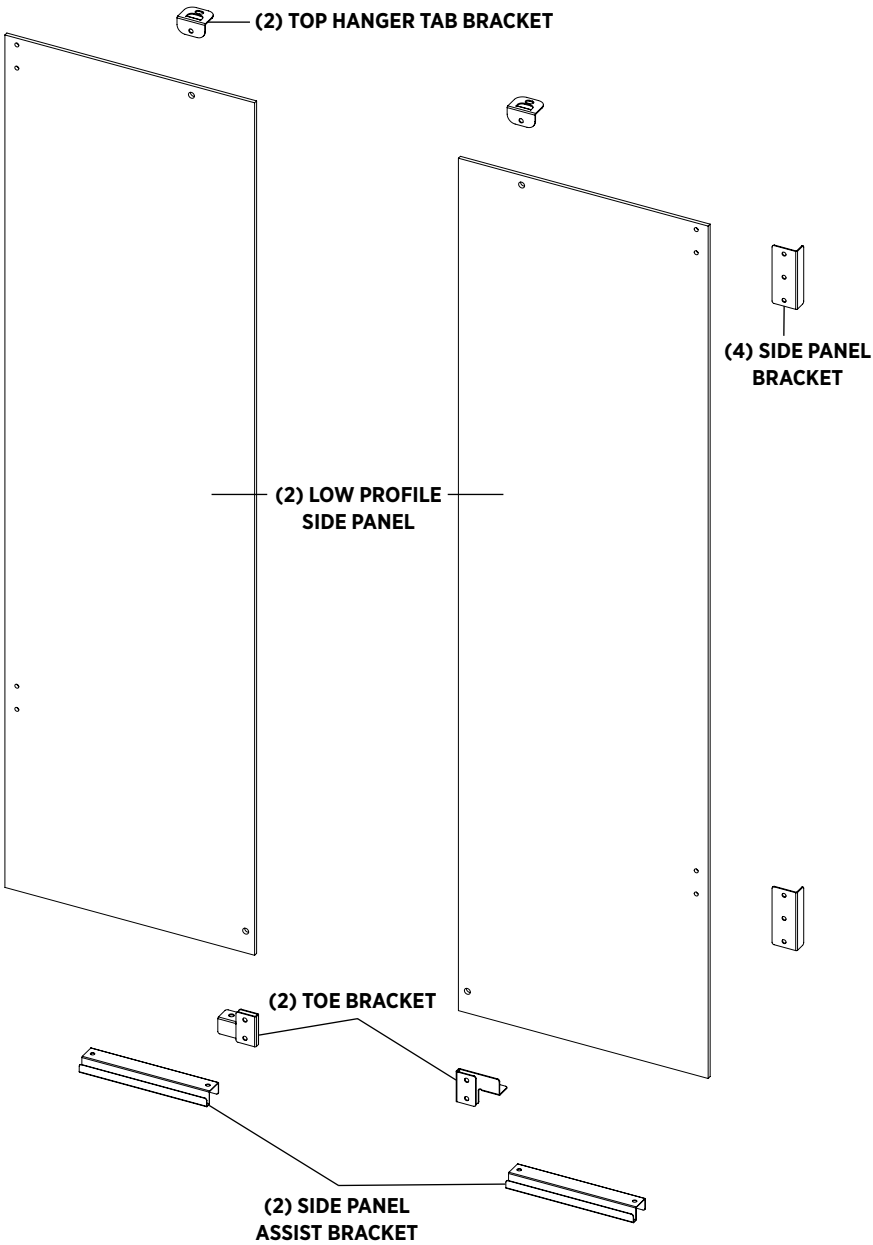
**LOW PROFILE PANEL KIT  
HARDWARE BAG CONTENTS:**



**(8) SQUARE DRIVE SCREW**



**(8) PLASTIC TREE CLIP**

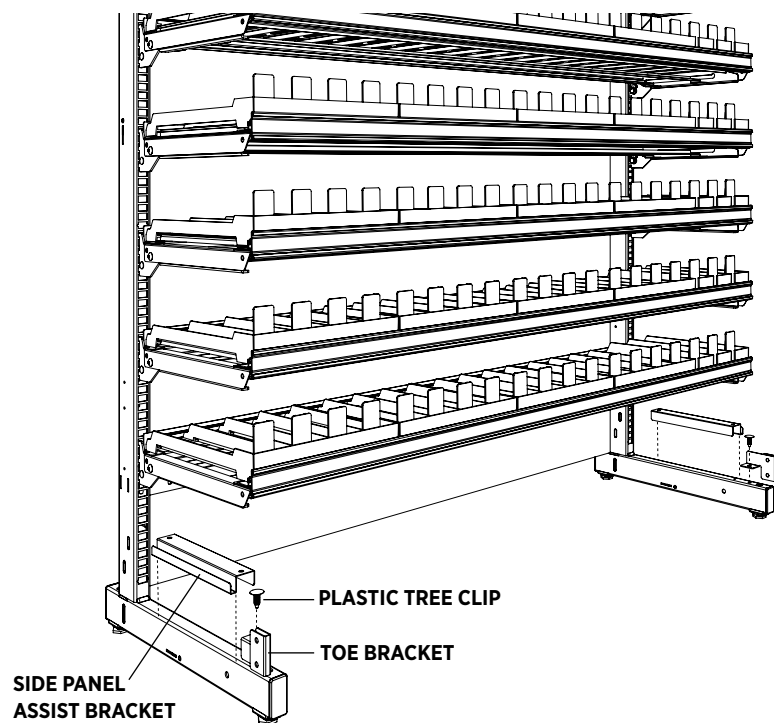


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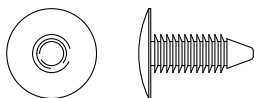
# Low Profile Side Panel Kit - Installation

## STEP 2: Attach Toe Brackets and Side Panel Assist Brackets to Horizontal Legs

- Hang one (1) Side Panel Assist Bracket, oriented as shown, over horizontal leg at each end of structural assembly where side panels will be attached. *Side Panel Assist Brackets do not require fastening to horizontal legs.*
- Attach one (1) Toe Bracket to front of outboard horizontal legs. Secure each by inserting one (1) Plastic Tree Clip.

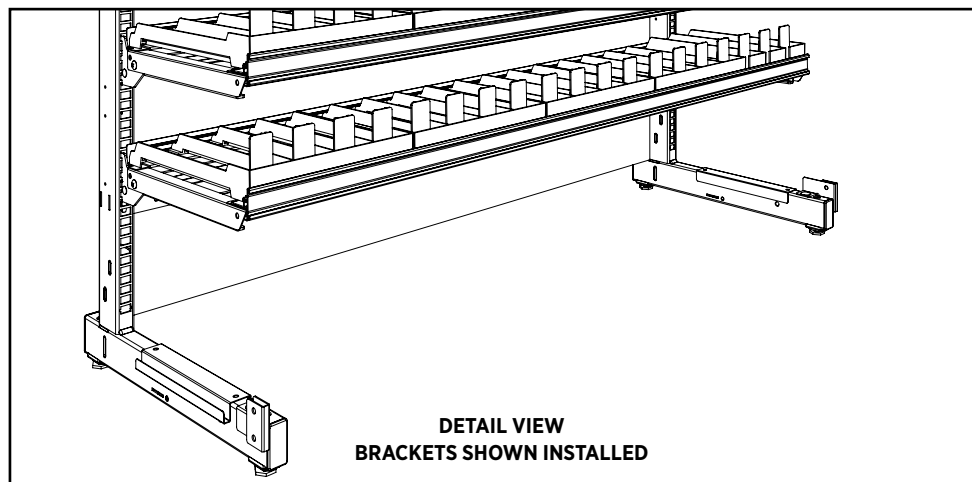
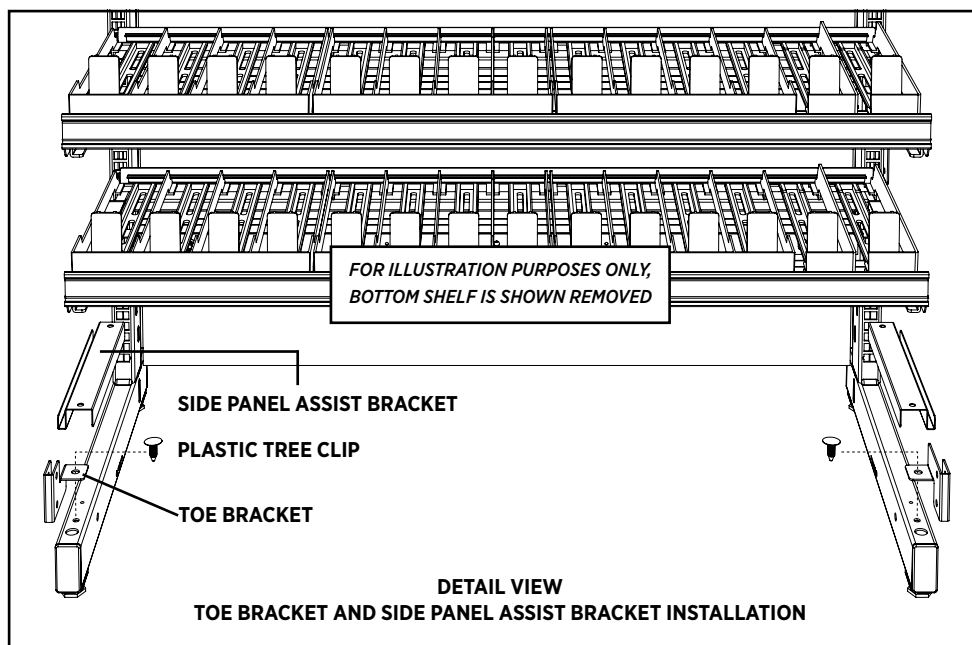


### HARDWARE REQUIRED:



(2) PLASTIC TREE CLIP

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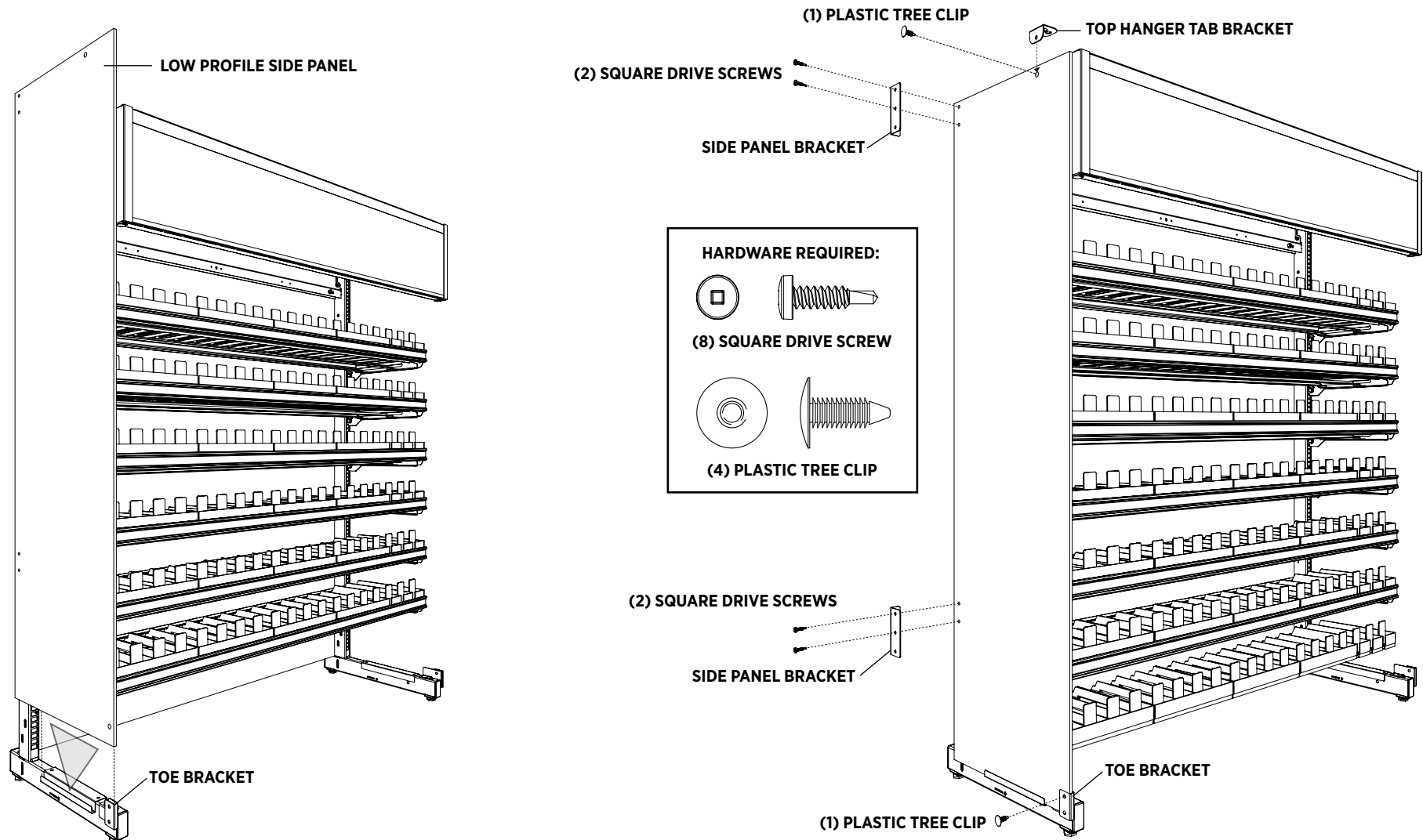




# Low Profile Side Panel Kit - Installation

## STEP 3: Attach Low Profile Side Panels

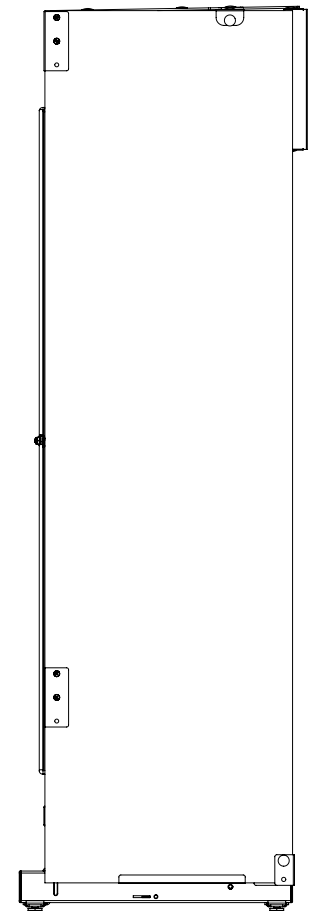
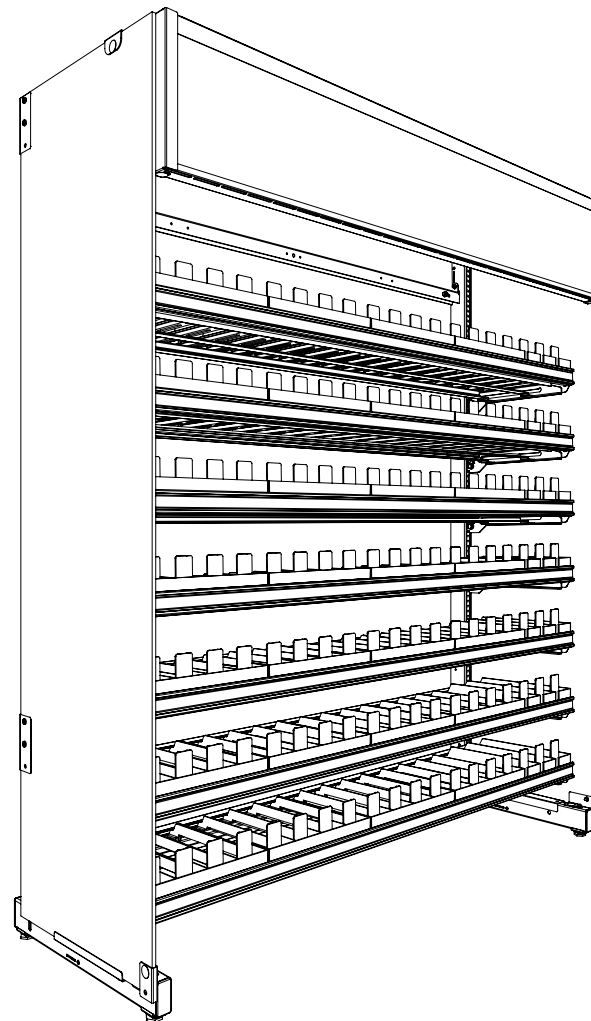
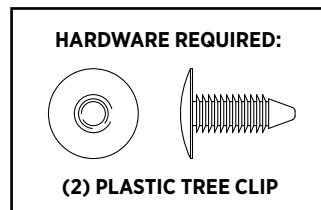
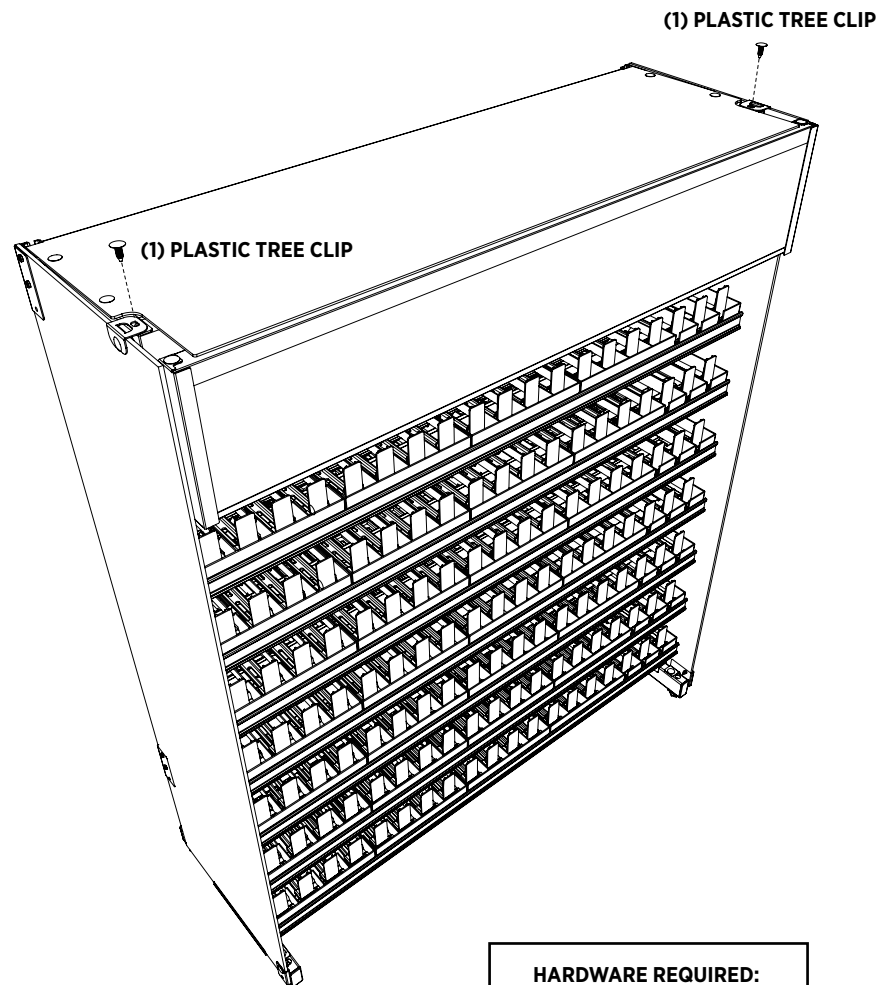
- Install Low Profile Side Panel, as shown, by inserting bottom front corner into Toe Bracket, and letting bottom edge of panel rest in metal channel of Side Panel Assist Bracket. *Make sure the small holes in long side of panel will overlap vertical uprights.*
- Attach upper and lower side panel brackets, as shown, and attach Top Hanger Tab Bracket using one plastic tree clip.
- Install one (1) plastic tree clip through Toe Bracket, as shown.
- Repeat this step to install Low Profile Side Panel at other end of assembly.



# Low Profile Side Panel Kit - Installation

## STEP 4: Secure Top Hanger Tab Brackets

- Insert one (1) Plastic Tree Clip through each Top Hanger Tab Bracket and into corresponding hole in Top Sign Hanging Bracket
- *Installation is now complete.*



**SIDE PANEL INSTALLATION  
LEFT VIEW**